



# PRECISION STEEL STRIP

## OUR PRODUCTS

**Stainless Steel**

**Mild steel for cold forming**

**Pure Iron/High elastic limit steel**

**Carbon steel**

**Alloy steel**

**Hardened carbon steel and alloy steel**

### Finishing Process

- Edge forming
- Cut to length
- Oscillated wound reels

**Special order work**



**ACIERS COSTE®**  
HIGH PERFORMANCE STRIP





# MILD STEEL FOR COLD FORMING

We can also produce according to DIN 1624, NFA 37-501, ASTM A1008

## ACCORDING TO EN 10139 - tolerances according to EN 10140

SYMBOLIC & DESIGNATIONS OF STEEL GRADE	CHEMICAL COMPOSITION OF TAPPING %					DELIVERY CONDITION		MECHANICAL PROPERTIES** (LONG DIRECTION)					
	C maxi	P maxi	S maxi	Mn maxi	Ti maxi	Condition	Symbol	Thickness (Ep) (mm)	Elongation A 80 %	RE, Rel, Rp 0,2 Mpa	Rm Mpa		
DC01 (1.0330)	0,12	0,045	0,045	0,60	-	annealed	A	-	≥28	-	270 / 390		
								skin-passed	LC *	Ep ≤ 0,15	≥20	≤320	270 / 410
										0,15 < Ep ≤ 0,25	≥22	≤320	270 / 410
										0,25 < Ep ≤ 0,5	≥24	≤320	270 / 410
										0,5 < Ep ≤ 0,7	≥26	≤300	270 / 410
										Ep > 0,7	≥28	≤280	270 / 410
						hardened	C290	-	≥18	200 / 380	290 / 430		
								C340	-	≥250	340 / 490		
								C390	-	≥310	390 / 540		
								C440	-	≥360	440 / 590		
								C490	-	≥420	490 / 640		
								C590	-	≥520	590 / 740		
DC03 (1.0347)	0,10	0,035	0,035	0,45	-	annealed	A	-	≥34	-	270 / 370		
								skin-passed	LC *	Ep ≤ 0,15	≥26	≤280	270 / 370
										0,15 < Ep ≤ 0,25	≥28	≤280	270 / 370
										0,25 < Ep ≤ 0,5	≥30	≤280	270 / 370
										0,5 < Ep ≤ 0,7	≥32	≤260	270 / 370
										Ep > 0,7	≥34	≤240	270 / 370
						hardened	C290	-	≥22	210 / 355	290 / 390		
								C340	-	≥240	340 / 440		
								C390	-	≥330	390 / 490		
								C440	-	≥380	440 / 540		
								C490	-	≥440	490 / 590		
								C590	-	≥540	≥590		
DC04 (1.0338)	0,08	0,030	0,030	0,40	-	annealed	A	-	≥38	-	270 / 350		
								skin-passed	LC *	Ep ≤ 0,15	≥30	≤250	270 / 350
										0,15 < Ep ≤ 0,25	≥32	≤250	270 / 350
										0,25 < Ep ≤ 0,5	≥34	≤250	270 / 350
										0,5 < Ep ≤ 0,7	≥36	≤230	270 / 350
										Ep > 0,7	≥38	≤210	270 / 350
						hardened	C290	-	≥24	220 / 325	290 / 390		
								C340	-	≥240	340 / 440		
								C390	-	≥350	390 / 490		
								C440	-	≥440	440 / 540		
								C490	-	≥490	490 / 590		
								C590	-	≥590	590 / 690		
DC05 (1.0312)	0,06	0,025	0,025	0,35	-	skin-passed	LC *	Ep ≤ 0,15	≥32	≤220	270 / 330		
								0,15 < Ep ≤ 0,25	≥34	≤220	270 / 330		
								0,25 < Ep ≤ 0,5	≥36	≤220	270 / 330		
								0,5 < Ep ≤ 0,7	≥38	≤200	270 / 330		
								Ep > 0,7	≥40	≤180	270 / 330		
								DC06 (1.0873)	0,02	0,020	0,020	0,25	0,3
0,15 < Ep ≤ 0,25	≥32	≤210	270 / 330										
0,25 < Ep ≤ 0,5	≥34	≤210	270 / 330										
0,5 < Ep ≤ 0,7	≥36	≤190	270 / 330										
Ep > 0,7	≥38	≤170	270 / 330										

\* For the LC condition with MB or MC finish : Re + 20 Mpa . Rm + 20 Mpa . Elongation - 2 points. \*\* Plastic anisotropy coefficient r available on request.

SURFACE TYPES			SURFACE FINISHES
Symbolic	Specifications	Application fields	
MA	Naked surfaces, without metallic defects Pores, little defects, light scratches admitted	All thicknesses All thermic treatments	RR (rough), RM (matt), RL (normal) (2)
MB	Naked surfaces, without metallic defects Pores, little defects, light scratches admitted if it doesn't affect the smooth and uniform surface's aspect visible with a naked eye	Thicknesses ≤ 2,0 mm (1) All thermic treatments. Except A	RM (matt), RL (normal) (2)
MC	Naked surfaces, without metallic defects Pores, little defects, light scratches admitted if it doesn't affect the mirror aspect of the surface	Thicknesses ≤ 1,0 mm (1) All thermic treatments. Except A	RL (normal) (2)

(1) products with higher thickness can be delivered by specific agreement - (2) symbolic doesn't have to be mentioned on designation  
Surface finishings : RR (rough) : Ra 1,5 µm. RM (matt) : 0,6 µm < Ra 1,8 µm. RL (normal) : Ra 0,6 µm. RN (bright) : Ra 0,2 µm

# PURE IRON

We can also produce according to DIN SEW-093, NFA 36-232, ASTM A1008-1

## CHEMICAL COMPOSITION

VALUES	CHEMICAL COMPOSITION OF TAPPING %						
	C	Mn	P	S	Si	Cr	Al
Aciers Coste warranties	≤ 0,006	≤ 0,25	≤ 0,02	≤ 0,02	≤ 0,03	≤ 0,05	0,02 / 0,08
Averages	0,002	0,207	0,011	0,009	0,004	0,018	0,033

## MECHANICAL PROPERTIES - tolerances according to an agreement

CONDITION	Rm Mpa	Rp 0,2 Mpa	ELONGATION (%)		Indicative hardness (HV)	
			Thickness < 3 mm	Thickness ≥ 3 mm		
			Thickness < 3 mm	Thickness ≥ 3 mm		
Annealed	Mini	-	-	35	38	-
	Maxi	300	230	-	-	95
	Average	280	180	40	43	-
Annealed SKP	Mini	-	-	35	38	-
	Maxi	320	230	-	-	105
	Average	300	200	40	43	-
Hardened *	T1	300 to 400	-	> 10	> 12	-
	T2	400 to 500	-	-	-	-
	T3	500 to 600	-	-	-	-

# HIGH ELASTIC LIMIT STEEL

## ACCORDING TO EN 10268 - Tolerances according to EN 10140

SYMBOLIC DESIGNATIONS OF THE STEEL GRADE (NF EN 10027)		OLD DESIGNATIONS	CHEMICAL COMPOSITION OF TAPPING ANALYSIS %										MECHANICAL PROPERTIES					
Symbolic	Numerical		C	Si	Mn	P	S	Al	Ti	Nb	+Ti +Nb +V +B	Direction	traverse direction		long direction			
		EN 10268 (1999)	maxi	maxi	maxi	maxi	maxi	maxi	maxi	maxi	maxi	Thickness mm	A80 * %	Rel, Rp 0,2 Mpa	Rm Mpa	A80 * %	Rel, Rp 0,2 Mpa	Rm Mpa
HC260LA	1.0480	H 240 LA	0,10	0,50	1,00	0,030	0,025	0,015	0,15	0,09	0,22	0,5 < e ≤ 0,7 0,7 < e ≤ 3	24 26	260 to 330	350 to 430	25 27	240 to 310	340 to 420
HC300LA	1.0489	H 280 LA	0,12	0,50	1,40	0,030	0,025	0,015	0,15	0,09	0,22	0,5 < e ≤ 0,7 0,7 < e ≤ 3	21 23	300 to 380	380 to 480	22 24	280 to 360	370 to 470
HC340LA	1.0548	H 320 LA	0,12	0,50	1,50	0,030	0,025	0,015	0,15	0,09	0,22	0,5 < e ≤ 0,7 0,7 < e ≤ 3	19 21	340 to 420	410 to 510	20 22	320 to 410	400 to 500
HC380LA	1.0550	H 360 LA	0,12	0,50	1,60	0,030	0,025	0,015	0,15	0,09	0,22	0,5 < e ≤ 0,7 0,7 < e ≤ 3	17 19	380 to 480	440 to 580	18 20	350 to 450	430 to 550
HC420LA	1.0556	H 400 LA	0,14	0,50	1,60	0,030	0,025	0,015	0,15	0,09	0,22	0,5 < e ≤ 0,7 0,7 < e ≤ 3	15 17	420 to 520	470 to 600	16 18	390 to 500	460 to 580
HC460LA	1.0574	-	0,14	0,60	1,80	0,030	0,025	0,015	0,15	0,09	0,22	0,5 < e ≤ 0,7 0,7 < e ≤ 3	11 13	460 to 580	510 to 660	12 14	420 to 560	480 to 630
HC500LA	1.0573	-	0,14	0,60	1,80	0,030	0,025	0,015	0,15	0,09	0,22	0,5 < e ≤ 0,7 0,7 < e ≤ 3	10 12	500 to 620	550 to 710	11 13	460 to 600	520 to 690

\* For thickness ≤ 0,5 mm, the nominal value of the elongation is reduced to 4 % with regards to the elongation given for a thickness in between 0.7 and 3 mm

# CARBON STEEL (C ≤ 0,35 % AND C > 0,35 %)

We can also produce according to DIN 17222, NFA 37-505, ASTM A108

## ACCORDING TO EN 10132 – Tolerances according to EN 10140

STEEL GRADE		CHEMICAL COMPOSITION %								MECHANICAL PROPERTIES (0,3 MM ≤ THICKNESS < 3 MM)			
		C	Si	Mn	P	S	Cr	Mo	Ni	TO ANNEALED CONDITION (+A) OR SKIN-PASSED (+LC)			HARDENED* CR
Symbolic	Numerical									maxi	maxi	maxi	maxi
C10E	1.1121	0,07 to 0,13	0,40	0,30 to 0,60	0,035	0,035	0,40	-	-	430	345	26	830
C15E	1.1141	0,12 to 0,18	0,40	0,30 to 0,60	0,035	0,035	0,40	-	-	450	360	25	870
C22E	1.1151	0,17 to 0,24	0,40	0,40 to 0,70	0,035	0,035	0,40	0,10	0,40	500	400	22	900
C30E	1.1178	0,27 to 0,34	0,40	0,50 to 0,80	0,035	0,035	0,40	0,10	0,40	520	420	20	920

\* Hardened condition : Minimum 150 Mpa range

STEEL GRADE		CHEMICAL COMPOSITION %								MECHANICAL PROPERTIES (0,3 MM ≤ THICKNESS < 3 MM)			
		C	Si*	Mn	P*	S*	Cr	Mo	Ni	TO ANNEALED CONDITION (+A) OR SKIN-PASSED (+LC)			HARDENED* CR
Symbolic	Numerical									maxi	maxi	maxi	maxi
C35E	1.1181	0,32 to 0,39	≤0,40	0,50 to 0,80	0,035	0,035	0,40	0,10	0,40	540	430	19	930
C40E	1.1186	0,37 to 0,44	≤0,40	0,50 to 0,80	0,035	0,035	0,40	0,10	0,40	550	440	18	970
C45E	1.1191	0,42 to 0,50	≤0,40	0,50 to 0,80	0,035	0,035	0,40	0,10	0,40	570	455	18	1020
C50E	1.1206	0,47 to 0,55	≤0,40	0,60 to 0,90	0,035	0,035	0,40	0,10	0,40	580	465	17	1050
C55E	1.1203	0,52 to 0,60	≤0,40	0,60 to 0,90	0,035	0,035	0,40	0,10	0,40	600	480	17	1070
C60E	1.1221	0,57 to 0,65	≤0,40	0,60 to 0,90	0,035	0,035	0,40	0,10	0,40	620	495	17	1100
C67S	1.1231	0,65 to 0,73	0,15 to 0,35	0,60 to 0,90	0,025	0,025	0,40	0,10	0,40	640	510	16	1140
C75S	1.1248	0,70 to 0,80	0,15 to 0,35	0,60 to 0,90	0,025	0,025	0,40	0,10	0,40	640	510	15	1170
C85S	1.1269	0,80 to 0,90	0,15 to 0,35	0,40 to 0,70	0,025	0,025	0,40	0,10	0,40	670	535	15	1190
C90S	1.1217	0,85 to 0,95	0,15 to 0,35	0,40 to 0,70	0,025	0,025	0,40	0,10	0,40	680	545	14	1200
C100S	1.1274	0,95 to 1,05	0,15 to 0,35	0,30 to 0,60	0,025	0,025	0,40	0,10	0,40	690	550	13	1200

\* Composition for springs and special applications from C55S to C125S: Reduced content of : Si = 0,15 % to 0,35 % - P < 0,025 % - S < 0,025 %

\*\* Cold-drawn state : with minimum range of 150 Mpa

# ALLOY STEEL

## ACCORDING TO EN 10132 – Tolerances according to EN 10140

STEEL GRADE		CHEMICAL COMPOSITION %									MECHANICAL PROPERTIES TO ANNEALED CONDITION (+A) OR SKIN-PASSED (+LC) FOR THICKNESS 0,3 TO < 3 MM		
Symbolic	Numerical	C	Si	Mn	P	S	Cr	Mo	V	Ni	Rm (Mpa) maxi	Rp 0,2 (Mpa) maxi	A80 (%) mini
16MnCr5	1.7131	0,14 to 0,19	≤0,40	1,00 to 1,30	0,035	0,035	0,80 to 1,10	-	-	-	550	420	21
25CrMo4	1.7218	0,22 to 0,29	≤0,40	0,60 to 0,90	0,035	0,035	0,90 to 1,20	0,15 to 0,30	-	-	580	440	19
34CrMo4	1.7220	0,30 to 0,37	≤0,40	0,60 to 0,90	0,035	0,035	0,90 to 1,20	0,15 to 0,30	-	-	600	460	16
42CrMo4	1.7225	0,38 to 0,45	≤0,40	0,60 to 0,90	0,035	0,035	0,90 to 1,20	0,15 to 0,30	-	-	620	480	15
51CrV4	1.8159	0,47 to 0,55	≤0,40	0,70 to 1,10	0,025	0,025	0,80 to 1,20	≤0,10	0,10 to 0,25	0,40	700	550	13
56Si17	1.5026	0,52 to 0,60	1,60 to 2,00	0,60 to 0,90	0,025	0,025	≤0,40	≤0,10	-	0,40	740	600	12

# HARDENED CARBON AND ALLOY STEEL

We can also produce according to DIN 17222, NFA 37-505, ASTM A108

## ACCORDING TO EN 10132 – Tolerances according to EN 10140

STEEL GRADE	HARDENING TEMPERATURES (ENVIRONMENT: OIL) C °	MINIMUM HARDNESS OF TEMPERED CONDITION WITHOUT QUENCHED			HARDNESS QUENCHED AND TEMPERED CONDITION (+ QT) (0,3 MM THICKNESS < 3 MM)					
		HRC	HV	HRC	HV (Thickness en mm)					
					0,30 ≤ 0,50	0,50 ≤ 0,75	0,75 ≤ 1,00	1,00 ≤ 1,50	1,50 ≤ 2,00	2,00 < 3,00
C60S	825 to 855	57	640	35 to 51,5	485 to 535	465 to 515	455 to 505	445 to 495	425 to 475	415 to 465
C67S	815 to 845	59	670	38,5 to 54	485 to 535	465 to 515	455 to 505	445 to 495	425 to 475	415 to 465
C75S	810 to 840	60	700	38,5 to 54	520 to 570	500 to 550	480 to 530	465 to 515	440 to 490	435 to 485
C85S	800 to 830	61	720	38,5 to 55	520 to 570	500 to 550	480 to 530	465 to 515	440 to 490	435 to 485
C90S	790 to 820	61	720	38,5 to 55	555 to 605	525 to 575	505 to 555	485 to 535	465 to 515	455 to 505
C100S	790 to 820	61	720	38,5 to 57	555 to 605	525 to 575	505 to 555	485 to 535	465 to 515	455 to 505
25CrMo4*	-	-	-	31,5 to 44	-	-	-	-	-	-
34CrMo4	840 to 870	48	480	32 to 46	-	-	-	-	-	-
42CrMo4	840 to 870	51	530	35 to 48,5	-	-	-	-	-	-
51CrMo4	840 to 870	57	640	38,5 to 52,5	520 to 570	500 to 550	480 to 530	465 to 515	440 to 490	435 to 485
56Si17	840 to 870	55	600	38,5 to 50,5	485 to 535	465 to 515	455 to 505	445 to 495	425 to 475	415 to 465

- HARDNESS HRC 40 → Range of 5 HRC minimum
- HARDNESS HRC > 40 → Range of 4 HRC minimum.

\* Water hardening : 840-870 = • 44 HRC • 430 HV

## USUAL CORRESPONDANCE RANGES hardness mechanical strength according to ISO 18265

USED STEEL GRADE	THICKNESS 0,15 TO 3 MM					
	C60S to C85S			C90S to C100S		
Hardness ROCKWELL (HRC)	35 to 40	40 to 43	43 to 46	47 to 51	51 to 55	> 55
Hardness VICKERS (HV)	340 to 390	390 to 430	430 to 470	480 to 530	530 to 600	> 600
Indicative Rm (MPa)	1100 to 1270	1270 to 1390	1390 to 1500	1550 to 1700	1700 to 1850	> 1850

## ADDITIONAL INFORMATION

### RECOMMENDED MEASUREMENTS :

- HV (thickness in mm)
- HRC for thicknesses 1 mm

SURFACE FINISHES : grey blue (as quenched) ; blue polish (bright) ;  
BRUSHED : scratch brushed (special finish).

DECARBURIZATION ≤ 1% thicknesses

- For thicknesses < 0,15 et > 3 mm production possibilities are related to the grade, hardness and appearance required.

# DIMENSIONAL AND OTHER TOLERANCES (EXCLUDING STAINLESS STEEL)

EN 10140

We can also produce according to DIN 1544, NFA 47-501, ASTM

NOMINAL THICKNESS (e) (mm)		THICKNESS TOLERANCES (mm)					
		Width < 125 mm			≥125 mm and < 600 mm <sup>a</sup>		
>	≤	A Normal	B Fine	C Precision	A Normal	B Fine	C Precision
-	0,10	± 0,008	± 0,006	± 0,004	± 0,010	± 0,008	± 0,005
0,10	0,15	± 0,010	± 0,008	± 0,005	± 0,015	± 0,012	± 0,010
0,15	0,25	± 0,015	± 0,012	± 0,008	± 0,020	± 0,015	± 0,010
0,25	0,40	± 0,020	± 0,015	± 0,010	± 0,025	± 0,020	± 0,012
0,40	0,60	± 0,025	± 0,020	± 0,012	± 0,030	± 0,025	± 0,015
0,60	1,00	± 0,030	± 0,025	± 0,015	± 0,035	± 0,030	± 0,020
1,00	1,50	± 0,035	± 0,030	± 0,020	± 0,040	± 0,035	± 0,025
1,50	2,50	± 0,045	± 0,035	± 0,025	± 0,050	± 0,040	± 0,030
2,50	4,00	± 0,050	± 0,040	± 0,030	± 0,060	± 0,050	± 0,035
4,00	6,00	± 0,060	± 0,050	± 0,035	± 0,070	± 0,055	± 0,040
6,00	8,00	± 0,075	± 0,060	± 0,040	± 0,085	± 0,065	± 0,045
8,00	10,00	± 0,090	± 0,070	± 0,045	± 0,100	± 0,075	± 0,050

**Note 1 :** The thickness measurement is made at 10 mm from the edge ( on th middle of the strip for the widths <= 20 mm )

**Note 2 :** Thickness >= 5 mm : on study

NOMINAL THICKNESS (e) (mm)	WIDTH TOLERANCES (mm)					
	Width < 125 mm		125 mm ≤ Width < 250 mm		250 mm ≤ Width < 600 mm	
	A Normal	B Precision	A Normal	B Precision	A Normal	B Precision
- e ≤ 0,60	± 0,15	± 0,10	± 0,20	± 0,13	± 0,25	± 0,18
0,60 < e ≤ 1,50	± 0,20	± 0,13	± 0,25	± 0,18	± 0,30	± 0,20
1,50 < e ≤ 2,50	± 0,25	± 0,18	± 0,30	± 0,20	± 0,35	± 0,25
2,50 < e ≤ 4,00	± 0,30	± 0,20	± 0,35	± 0,25	± 0,40	± 0,30
4,00 < e ≤ 6,00	± 0,35	± 0,25	± 0,40	± 0,30	± 0,45	± 0,35
6,00 < e ≤ 8,00	± 0,45	-	± 0,50	-	± 0,55	-
8,00 < e ≤ 10,00	± 0,50	-	± 0,55	-	± 0,60	-

**Note 1 :** For strip with mill edges see 7.2.3 of standard NF EN 10140.

**Note 2 :** Thickness >= 5 mm : on study

STRAIGHTNESS TOLERANCES (CAMBER, SABER, CAMBERING)		
Measurement length of 1000 mm		
Nominal width (L) (mm)	Division A Normal (mm/m)	Division B (FS) Precision (mm/m)
10 ≤ L < 25	≤ 5,00	≤ 2,00
25 ≤ L < 40	≤ 3,50	≤ 1,50
40 ≤ L < 125	≤ 2,50	≤ 1,25
125 ≤ L < 600	≤ 2,00	≤ 1,00

**Note 1 :** The above tolerances apply to strip whose width is at least 10 times the thickness.

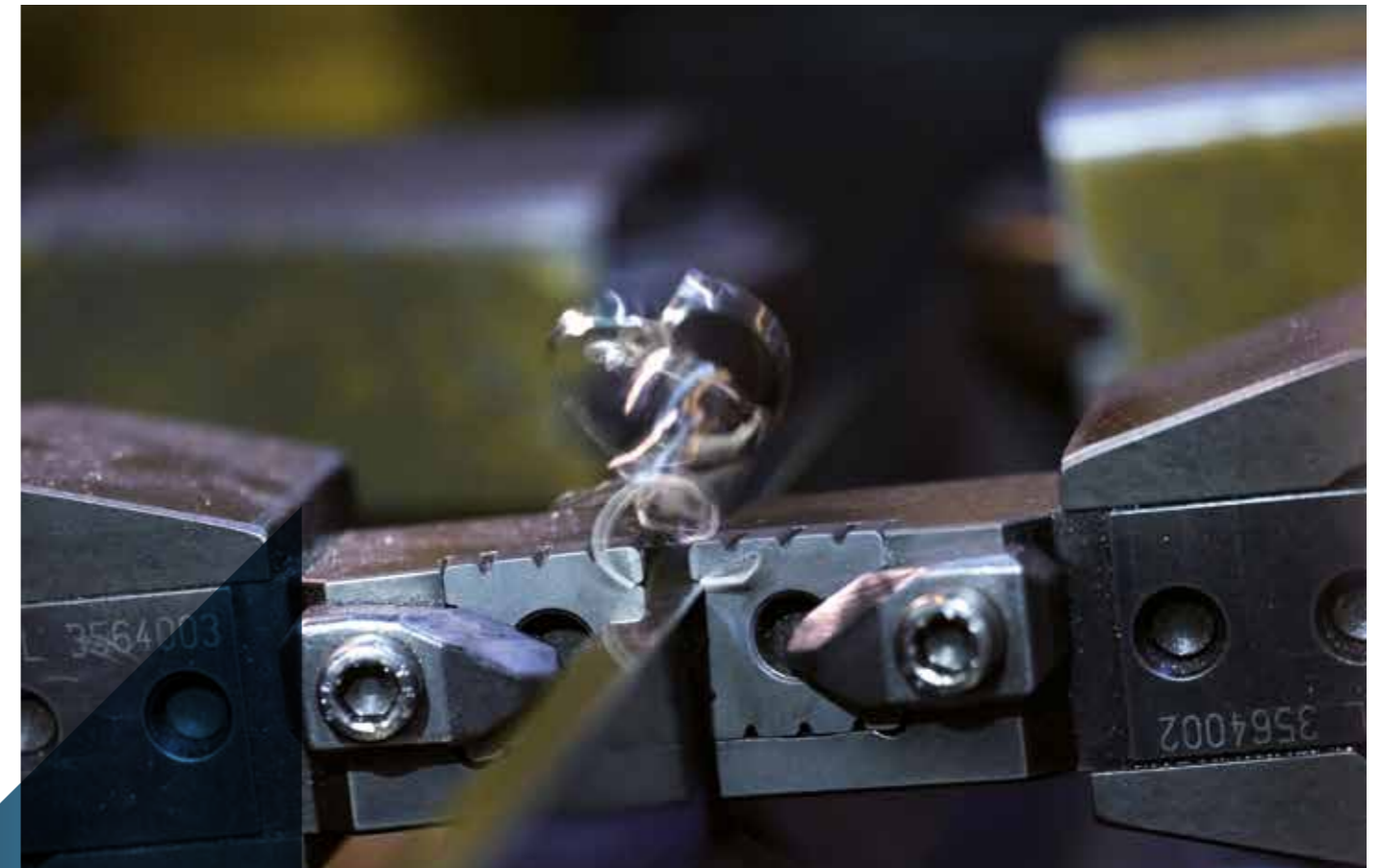
**Note 2 :** For strips with width < 10 mm and for strips whose cross-section ratio is not standardised, special agreements are possible.

LENGTH AND FLATNESS TOLERANCES FOR LENGTH SECTION STRIPS		
Nominal length (L) (mm)	More tolerances in relation to the nominal length (mm)	
	Division A Normal	Division B Precision
L ≤ 1000	+ 10	+ 6
1000 ≤ L < 2500	+ 0,01 L	+ 6
L > 2500	+ 0,01 L	+ 0,003 L

The tolerance can be divided ± in relation to the nominal length. Reduced tolerance by mutual agreement

THICKNESS MEASUREMENT (mm)		
The thickness tolerances given only apply for measurements carried out according to the specifications below :		
Sheared edges	Nominal width (L) (mm)	Minimum distance of measuring points from edges
		L < 20
	20 ≤ L < 600	10 mm

Flatness tolerances	
ANNEALED STATE : flatness tolerance in rolling direction, 10 mm maximum on 1000 mm.	
Cold-drawn state tolerance by mutual agreement.	
CROSS FLATNESS	
T ≤ 0,15 % of width	W ≤ 0,25 % of width



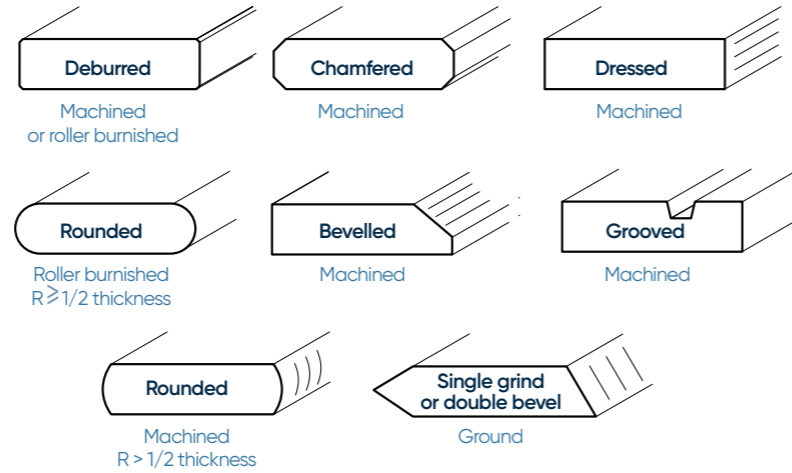
## FINISHING PROCESS

- EDGE FORMING
- CUT TO LENGTH
- OSCILLATED WOUND REELS

# FINISHING PROCESS EDGE FORMING

## EDGE FORMING

- Rounding, deburring, chamfering on one or two edges
- Width from 5 to 80 mm
- Thickness from 0.3 to 2.5 mm
- Depending on the steel and its hardness, please consult us about the deformation involved in your production, specifying the end use or function for the part
- *Specific chamfered edges on request*



## EDGE FORMING OSCILLATED WOUND REELS

- Width from 5 to 25 mm
- Thickness from 0.3 to 1.5 mm



# CUT TO LENGTH

SIZE SPECIFICATIONS			
	Width	Thickness	Length
<b>Cut to length</b>	30 to 500 mm	0,8 to 5 mm	350 mm to 8 m



# FINISHING PROCESS OSCILLATED WOUND REELS



## PRODUCTION AND SPECIAL ORDER WORK

- All metals and alloys
- Strips from 3 mm to 25 mm wide and from 0.1 mm to 1.5 mm thickness
- Welds marked by no increase in thickness or width
- TIG and butt welding with guaranteed characteristics, with optional annealing

## RECOMMENDED PACKAGING

Width (L) (mm)	HOLDER	
	Type	Usefull width
3 ≤ L < 5	DIN reels	90 to 180 mm
5 ≤ L < 8	Hoop + flanges	200 to 500 mm
8 ≤ L ≤ 25	Hoop	300 to 500 mm

Special packaging according to needs

## APPROXIMATE STEEL CONTENTS

DIN REELS				
DIN n°	Total outside diameter	Oscillated wound reel total width	Weight	Unwinding inside diameter
859	300 mm	90 mm	20 kg	51 mm
355	355 mm	160 mm	50 kg	36 mm
500	500 mm	250 mm	120 kg	36 mm
710	710 mm	250 mm	200 kg	51 mm

CARDBOARD OR METAL BAND INSIDE DIAMETER 400 mm				
Oscillating wound reel of useful width				Outside diameter without flanges
200 mm	300 mm	400 mm	500 mm	
120 kg	175 kg	250 kg	300 kg	550 mm
250 kg	375 kg	500 kg	600 kg	650 mm
400 kg	600 kg	800 kg	1000 kg	750 mm
550 kg	850 kg	1000 kg	-	850 mm



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